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## 2019 MADONE ASSEMBLY MANUAL SCENE7 *MAY 23 2024*

1 PROCEDURES COMMON TO ALL 2019 MADONE MODELS NOTE THERE IS PLASTIC TUBING INSIDE THE FRAME TO HELP WITH INITIAL ROUTING OF THE CABLES AND HOUSINGS THROUGH THE FRAME TOOLS AND MATERIALS REQUIRED 2MM HEX TORQUE WRENCHES CABLE CUTTER 4MM HEX SOCKETS MARKER 5MM HEX 1 PREPARE THE HOUSINGS CUT TO LENGTH AND FINISH THE

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MADONE THE ULTIMATE RACE BIKE CONGRATULATIONS IF YOU RE READING THIS ASSEMBLY MANUAL ODDS ARE YOU RE ABOUT TO LAY HANDS ON THE MOST ADVANCED ROAD BICYCLE TREK HAS EVER MADE THE ALL NEW MADONE REPRESENTS A COMPLETE REDEFINITION OF THE ROAD BIKE IDEAL UNBURDENED BY CONVENTION TREK ENGINEERS CHASED A NEW

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THE NEW MADONE IS NOT ONLY THE FASTEST AERO BIKE BUT IT NOW FEATURES THE PROVEN COMFORT OF ISOSPEED ALL IN A PACKAGE THAT RETAINS MADONE S LEGENDARY RIDE QUALITY WE DIDN T JUST CREATE AN AERO ROAD BIKE WE CREATED THE ULTIMATE RACE BIKE INTRODUCTION TREK FOCUSES ON CREATING TECHNOLOGY THAT PUSHES THE RIDER EXPERIENCE FORWARD

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## SERVICE INFORMATION *AUG 14 2023*

THE TREK MADONE IS THE LIGHTEST STRONGEST FRAMESET WE HAVE EVER MADE TO ACCOMPLISH THIS WE HAVE USED SHAPED TUBES AN INTEGRAL SEATMAST WITH SEATMAST CAP INTERNAL REAR BRAKE INNER WIRE AND VERY THIN WALLED CARBON TUBES

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## MADONE SLR WHITEPAPER *JUN 12 2023*

METHODOLOGIES AND TECHNIQUES ON THE NEW MADONE THIS NEW WHITE PAPER WILL REVIEW AERODYNAMIC PERFORMANCE AND VARIOUS BIKE BUILD WEIGHTS COMPARED TO THE CURRENT MADONE ALSO DETAILED IMPROVEMENTS IN COMFORT FIT INTEGRATION AND REFINEMENT OVER THE CURRENT MADONE THAT GREATLY ENHANCE A RIDER S EXPERIENCE WILL ALL BE DISCUSSED

## SERVICE INFORMATION TREK MADONE 7 SERIES BRAKE ASSEMBLY *MAY 11 2023*

THIS DOCUMENT PROVIDES INSTRUCTIONS FOR ASSEMBLING THE INTEGRATED BRAKES ON A TREK MADONE 7 SERIES BICYCLE IT DESCRIBES MOUNTING THE FRONT AND REAR BRAKES ADJUSTING THE CABLE PULL SETTINGS ROUTING THE REAR BRAKE CABLE THROUGH THE FRAME AND CONSIDERATIONS FOR RIM SPACING AND QUICK RELEASES

## 2019 MADONE ASSEMBLY MANUAL READKONG COM *APR 10 2023*

1 PROCEDURES COMMON TO ALL 2019 MADONE MODELS 2 IU0007NSTALL THE CHAIN KEEPER AT THE BASE OF THE FRONT NOTE THERE IS PLASTIC TUBING INSIDE

THE FRAME DERAILLEUR HANGER TORQUE THE BOLT TO 3NM TO HELP WITH INITIAL ROUTING OF THE CABLES AND HOUSINGS THROUGH THE FRAME

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