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these machines from his years of experience with fdm printers as well as feedback he gets from readers on his blog martins outlined common and not so common 3d printing errors faced by users and proffered solutions to these errors in the most practical way this book is written to help both beginners to 3d printing and professionals identify printing errors and how to troubleshoot these errors in a step by step approach information you will get from this book include printing parts of fdm printer identifying the right nozzlematerials for quality 3d prints quide to swap nozzles understanding printing material science recommended 3d printers for home use in 2020 the 3d printing process understand computer aided design cad software understand slicing software the 3d printer parts and their functions 3d printer maintenance tools you should have mandatory maintenance steps safety considerations in 3d printing understand thermal runaway protection fixing bed adhesion fixing build plate heat troubles troubleshooting bed adhesion problems troubleshooting prints not sticking to the bed troubleshooting build plate not heating fixing hot end issues diagnosing and fixing hotend not maintaining temperature pid autotune and the ideal time to carry it out fixing under extrusion troubles fixing extruder stepper skipping issues fixing ghosting troubleshooting elephant foot fixing pillowing errors and why they occur troubleshooting problems with blind lcd troubleshooting missing layers fixing layer shift warping and to eliminate them fixing gaps in wall fixing problems with built up nozzle fixing filament issues and lots more don t wait anymore scroll up and click on the buy button to get this troubleshooting manual into your library

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